

IN THE BOX

- One Star Box: folded 16 gauge galvanized steel, one piece, wings built in

YOU SUPPLY

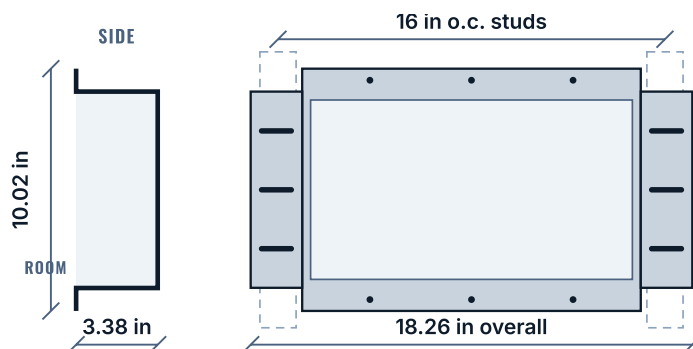
- Screws for your studs, wood or metal

TOOLS

- Drill/driver
- Flathead screwdriver and pliers for the knockouts

FITS

- 2×4 bays, 16 in on centre, wood or metal studs
- One box behind each indoor head unit



Overall	18.26 × 10.02 × 3.38 in
Body	14 × 8.12 × 3.38 in
Steel	16 gauge (0.060 in) galvanized
Knockouts	3 top, 3 bottom, two-stage: four sizes

PART 1 FOUR STEPS, NO SPECIAL TOOLS



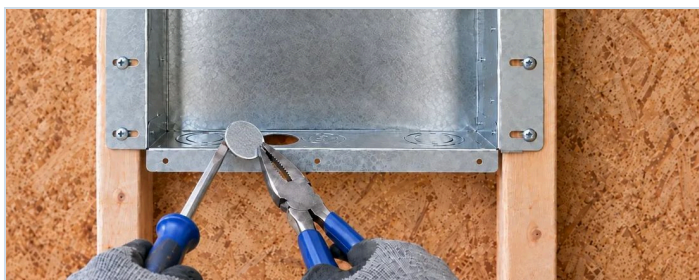
1 POSITION BETWEEN STUDS

Set the box in the stud bay behind where the head unit will hang, **open face to the room**, with the wings flat against the studs.



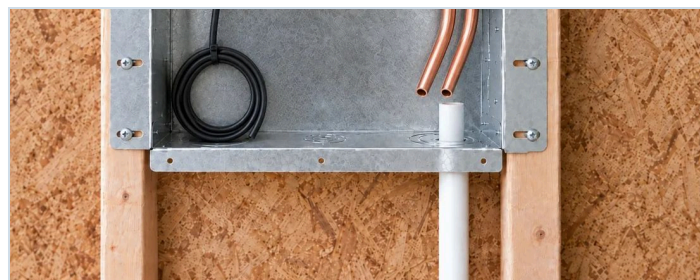
2 SCREW THE WINGS

Drive screws through the **long slots** into wood or metal studs at 16 in centres. The slots let you square the box when the framing is not exactly on centre.



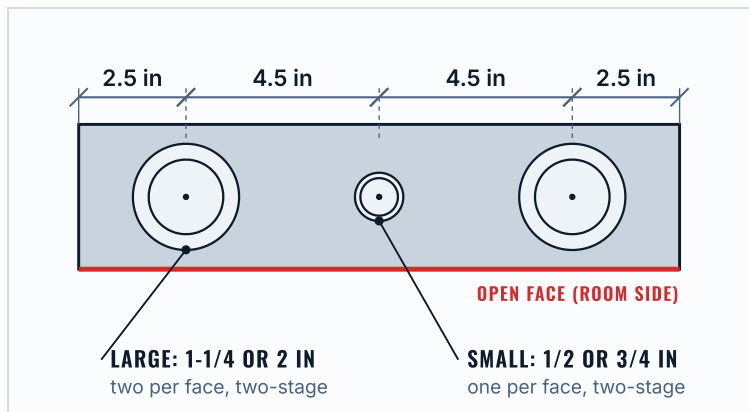
3 PUNCH THE KNOCKOUT

Open only the size you need with a flathead screwdriver and pliers. **No hole saw.**



4 RUN YOUR LINES

Run the line set, condensate drain and control wire, **each through its own knockout**. Then the drywall goes on.

**PART 2 KNOCKOUTS**

Three two-stage knockouts on the bottom face and three on the top, in the same positions. Punch out only the stage you need: the inner ring gives the smaller size, take the outer ring as well for the larger one.

Large (2 per face)	1-1/4 in or 2 in
Small (1 per face)	1/2 in or 3/4 in
From the open face	1-11/16 in to centre

GOOD TO KNOW COMMON QUESTIONS**WHICH KNOCKOUT FOR WHAT?**

On each face, the two large knockouts open to 1-1/4 or 2 in and the small one to 1/2 or 3/4 in, matched to standard conduit trade sizes. Give the line set, the drain and the control wire their own openings.

METAL STUDS?

Yes. The wings screw to wood or metal studs at 16 in centres, and the long slots give side to side adjustment.

FINISHED WALL?

It is made for rough-in. In a gut remodel or an open wall it installs the same way. In a finished wall you would have to open the bay.

WILL IT STICK OUT PAST THE FRAMING?

No. The box is 3.38 in deep, so it sits inside a standard 2×4 bay and the drywall goes on flat.

WHICH MINI-SPLITS DOES IT WORK WITH?

It carries the line set for a standard wall mounted ductless indoor unit, so it comes down to line sizes, not equipment brand.

WHY IT IS THERE**THE BAY IS PROTECTED BEFORE DRYWALL**

Steel holds the line set, drain and wire in place behind the head unit while every other trade works the same wall. One piece, nothing to drop behind it.

Box only: screws not included.

